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Docket No. 6049

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Washington, D.C. 20231



6537 U.S. PTO  
08835732  
04/11/97

Sir:

Transmitted herewith for filing with the patent application of:

Inventor: Dean A. Klein

For: Backlighting System for an LCD

Enclosed are:

- ☒ 16 pages of specification -- Claims 1 - 19
- ☒ 8 sheets of informal drawings (8 Figures)
- ☒ An assignment of the invention to Micron Electronics, Inc.
- ☐ An associate power of attorney
- ☐ A verified statement to establish small entity status under 37 CFR 1.9 and 37 CFR 1.27
- ☒ Combined Declaration and Power of Attorney

The filing fee has been calculated as shown below:

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BASIC FEE				\$385	<u>OR</u>		\$770
TOTAL CLAIMS	19-20 =	---	x 11 =		<u>OR</u>	x 22 =	---
INDEP CLAIMS	3 -3 =	---	x 40 =		<u>OR</u>	x 80 =	---
MULTIPLE DEPENDENT CLAIMS			+ 130		<u>OR</u>	+240	---
			TOTAL		<u>OR</u>	TOTAL	\$770

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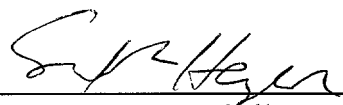
\_\_\_\_ Any patent application processing fees under 37 CFR 1.17.

\_\_\_\_ The issue fee set in 37 CFR 1.18 at or before mailing of the Notice of Allowance, pursuant to 37 CFR 1.311(b).

\_\_\_\_ Any filing fees under 37 CFR 1.16 for later presentation of extra claims.

Date: 4-11-97

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Date of Deposit April 11, 1997

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner for Patents, Washington D.C. 20231

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Iris L. Montgomery  
Signature

## SPECIFICATION

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT I, Dean A. Klein, a Citizen of the United States and a resident of Eagle, Ada County, ID, have invented certain new and useful improvements in a

### BACKLIGHTING SYSTEM FOR AN LCD

of which the following is a specification.

# BACKLIGHTING SYSTEM FOR AN LCD

## Background of the Invention

### 1. Field of the Invention

The present invention relates generally to flat panel display systems. More particularly, the present invention relates to methods and apparatus for backlighting a liquid crystal display (LCD). Even more particularly, the present invention relates to backlighting a LCD on a laptop computer.

### 2. Description of the Prior Art

A conventional laptop computer, such as the laptop computer shown in Figure 1, utilizes a "fliptop" display to display computer data. The fliptop display is generally perpendicular to the body of the laptop computer when the laptop is in use, allowing the user to view the displayed computer data. When the laptop computer is not in use, the fliptop display is folded down into a closed position so that it is substantially parallel to the body of the computer.

The prior art fliptop display assemblies include a LCD housing. The LCD housing is typically hinged to the body of the laptop computer and generally operates as a protective cover for the LCD module.

Prior art fliptop displays also include an LCD module. The LCD module includes an LCD and a means for "backlighting" the LCD. Backlighting refers to generating light behind the LCD and uniformly projecting it through the LCD. Prior art backlighting techniques generally involve the use of a light source and a light pipe composed of light transmissive material located adjacent to the LCD. United

States Patent No. 5,050,946, which is incorporated herein by reference, discusses various light source and light pipe designs.

A cross sectional view of a conventional fliptop display 2 is shown in Figure 2. As shown in Figure. 2, the conventional fliptop display 2 includes an LCD housing 10 and an LCD module 15. The LCD housing 10 is composed of an opaque material (usually plastic) and protects the LCD module 15. The LCD module 15 is secured within the LCD housing 10 by various common securing means, such as screws, clips, or other frictionally engaging or interlocking means (not shown). Referring again to Figure 2, the LCD housing 10 has a rear portion 12 and top and bottom portions 11.

Referring again to Figure 2, the LCD module 15 includes an LCD 20, a light source 25, and a light pipe 30. The aperture 26 of the light source 25 is aligned adjacent to an end of the light pipe 30. As shown in Figure 2, the light pipe 30 is adjacent to the back surface 21 of the LCD 20. The LCD 20 is backlit when light generated by the light source 25 is conducted through the light source aperture 26 and coupled into an end of the light pipe 30. As shown in U.S. Patent No. 5,050,946, the coupled light may be uniformly diffused throughout the light pipe 30, and projected toward the back surface 21 of the LCD 20. Some conventional LCD modules utilize a light pipe 30 with a light-reflective coating applied to the back side 31 of the light pipe 30 (not shown). In this manner, light incident upon the back surface 31 of the light pipe 30 will be reflected back into the light pipe 30 for projection toward the LCD 20.

As shown in Figure 2, the length of the top and bottom portions 11 of the LCD housing 10, and hence the depth  $D$  of the flip-top display 2, are roughly defined by the combined thickness of the rear portion 12 of the LCD housing 10 and the LCD module 15.

As shown in Figure 3, the depth  $D$  of the flip-top display 2 is at least the sum of the thickness  $d1$  of the rear portion 12 of the LCD housing 10, the diameter  $d3$  of the light source 25, and some fractional portion of the thickness  $d5$  of the LCD 20. In situations where the diameter  $d3$  of the light source 25 is equal to the thickness  $d4$  of the light pipe 30, the depth  $D$  may be the sum of the thicknesses  $d1$ ,  $d3$  (or  $d4$ ), and  $d5$ .

For example, thickness  $d1$  of the rear portion 12 of the LCD housing 10 may be 4 mm, the diameter  $d3$  of the light source 25 may be 4 mm and the thicknesses  $d4$  and  $d5$  of the light pipe 30 and the LCD 20 may be 2 mm. As shown in Figure 3, these dimensions will result in the light source 25 extending 1 mm on either side of the light pipe 30. It can be seen that for this configuration of components, the depth  $D$  of the flip-top display 2 will be at least 9 mm and the thickness  $d2$  of the LCD module 15 will be 5 mm. In situations where the diameter  $d3$  of the light source 25 is equal to the thickness  $d4$  of the light pipe 30, the depth  $D$  of the flip-top display 2 will be 8 mm and the thickness  $d2$  of the LCD module 15 will be 4 mm.

In the laptop computer industry, it is always desirable to reduce the size and weight of the laptop computer and its component parts. It is also desirable to

1 minimize the number of parts. Thus, there exists a need for a thinner, less complex,  
2 and lighter flitop display.

### 3 4 Summary of the Invention

5 One embodiment of the present invention is a computer display. The  
6 computer display includes a LCD housing, a light source coupled to the LCD  
7 housing, and a LCD coupled to the LCD housing. In this embodiment, the LCD  
8 housing conducts light from the light source to the LCD.

9 Another embodiment of the invention is a method for conducting light. The  
10 method includes generating light and conducting the generated light through a LCD  
11 housing.

### 12 13 14 Brief Description of the Drawings

15 Figure 1 illustrates a perspective view of a laptop computer.

16 Figure 2 is a cross sectional view of a prior art flitop display for a laptop  
17 computer.

18 Figure 3 is a close up view of the lower portion of Figure 2.

19 Figure 4 is a cross sectional view of a novel flitop display of a laptop  
20 computer.

21 Figure 5 is a close up view of the lower portion of Figure 4.

1 Figure 6 is a close up view of an alternative embodiment of the lower portion  
2 of Figure 4.

3 Figure 7 is a cross sectional view of an alternative embodiment of the present  
4 invention.

### 5 6 Detailed Description of the Invention

7 Figure 4 illustrates a cross sectional view of a novel fliptop display 5. The  
8 fliptop display 5 includes a planar LCD module 70 and a generally planar LCD  
9 housing 50. The LCD module 70, which includes a planar LCD 71, is secured in the  
10 LCD housing 50 by various common securing means, such as screws, clips, or other  
11 frictionally engaging or interlocking means (not shown).

12 The LCD housing 50 is composed of a translucent material that functions as a  
13 light pipe. For example, the LCD housing 50 may be formed from an ABS plastic  
14 such as Lexan™ from General Electric. The LCD housing 50 may include a planar  
15 rear portion 54 and top and bottom portions 55. As shown in Figure 4, a light source  
16 60 may be partially embedded in or enclosed in the LCD housing 50. The light  
17 source 60 may be secured in the LCD housing 50 by friction fit or by various  
18 common securing means, such as screws, clips, or other frictionally engaging or  
19 interlocking means (not shown). The LCD housing 50 may also have a  
20 light-reflective coating 53 applied to its outer surface 58. The light-reflective coating  
21 53, may be composed of aluminum or a variety of metallic or other reflective  
22 substances. The light-reflective coating 53 reflects light incident upon it back into



the LCD housing 50 for projection to the LCD module 70. The reflective coating 53, when made of materials such as electroless chrome followed by 40 to 50 (inches of copper, then nickel plating of 10 (inches may also operate to minimize EMI emissions from the flitop display 5. Alternatively, a nickel-copper-nickel plating may be utilized. Because the reflective coating 53 forms the outer surface 58 of the housing 50, it may be desirable to cover it or paint it with a protective layer 56 composed of a material such as soft touch polyethylene paint, that resists scratching and preserves its desired optical qualities.

During operation of the flitop display 5, the light source 60 generates light. This light is conducted through the LCD housing 50. The conducted light is then projected into the back surface 72 of the LCD module 70.

Figure 5 shows a close-up view of the lower portion of Figure 4. In Figure 5, the rear portion 54 of the LCD housing 50 has a thickness d6. The fractional portion of the LCD housing 50 between its outer surface 58 and the light source 60 has a thickness d7. (The light-reflective coat 53 and its protective layer 56 add a negligible thickness). The light source 60 depicted in Figure 5 is a cold cathode fluorescent lamp that has a diameter d3. For maximum light coupling, the cold cathode fluorescent lamp 60 may be embedded in the LCD housing 50 so that the aperture 61 of the cold cathode fluorescent lamp 60 is completely adjacent to the LCD housing 50. The LCD module 70, which has a thickness d8, may be adjacent to the inner surface 52 of the LCD housing 50. Thus, it can be seen from Figure 5, that the depth D of the flitop display 5, closely approximates the sum of the thickness d7 of the

fractional portion of the LCD housing 50 between its outer surface 58 and the light source 60, the diameter d3 of the light source, and some fraction of the thickness d8 of the LCD module 70. It can also be seen that the depth D of the flip top display 5 closely approximates the sum of the thickness d6 of the rear portion 54 of the LCD housing 50 and the thickness d8 of the LCD 71.

For example, using the dimensions previously discussed for these components, the thickness d8 of the LCD 71 is 2 mm and the thickness d6 of the LCD housing 50 is 4 mm. To provide maximum light coupling, the light source 60 with a 2 mm aperture 61 will be embedded in the LCD housing 50 so that 1 mm of diameter protrudes from the assembly. Accordingly, the thickness d7 will be 1 mm, and the fraction of the thickness d8 contributing to the depth D of the flip top display 5 will be 1 mm. Thus, it can be seen that the depth D of the flip top display 5 is now 6 mm. This depth D is 25% less than the depth of conventional flip top displays.

Another embodiment of the present invention is shown in Figure 6. This embodiment, includes an omnidirectional light source 62. A reflector 63 is used to direct incident light generated by the omnidirectional light source 62 back into the LCD housing 50. As shown by the path traveled by light ray A, the light-reflective coating 53 will internally reflect light conducted into the bottom portion 55 of the LCD housing 50 until the light is eventually directed toward the rear surface 72 of the LCD module 70. Since all internal reflections will inherently have a lossy effect on the incident light, the junction of the rear portion 54 and the bottom portion 55 of the LCD housing 50 may be geometrically shaped so that light is reflected into the

1 rear portion 54 with a minimum amount of internal reflections. In this  
2 embodiment, the light source 62 need not be enclosed in the LCD housing 50 to the  
3 extent of the cold cathode fluorescent lamp 60 of Figure 5. In situations where a  
4 greater thickness d7 is required to protect the light source 62, the light source 62 may  
5 be enclosed in the LCD housing 50 at a variety of depths.

6 Still another embodiment of the present invention is shown in Figure 7. In  
7 this embodiment, the light source 62 and the reflector 63 may be located in the  
8 middle of the rear portion 54 of the LCD housing 50. The light source 62 may be  
9 partially enclosed in the LCD housing 50. The protrusion of the light source 62 (and  
10 the reflector 63) from the LCD housing 50 creates a gap 66 between the rear surface  
11 72 of the LCD module 70 and the inner surface 52 of the LCD housing 50. This  
12 results in a larger gap 66 than required solely to accommodate the protrusion of the  
13 light source 62 from the LCD housing 50.

14 The gap 66 may be purposely designed into the flip-top display 5 as a design  
15 tradeoff between depth D and lighting efficiency. While the depth D of the flip-top  
16 display 5 will be increased, lighting efficiency may be improved. The addition of the  
17 gap 66 will provide the light with a greater depth d in which to diffuse before being  
18 incident upon the rear surface 72 of the LCD 71. This may provide better  
19 illumination of the LCD 71 toward the top and bottom portions 55 of the LCD  
20 housing 50.

21 Yet another embodiment is shown in Figure 8. In this embodiment, the  
22 thickness d6 of the rear portion 54 of the LCD housing 50 in Figure 7 may be

increased in order to strengthen the LCD housing 50. For example, using the typical dimensions previously discussed for the various flip top display components, the thickness  $d_6$  may be increased up to 2 mm before the flip top display 5 has the same depth  $D$  as in the prior art. As shown in Figure 3, the depth  $d$  of the gap 66 is correspondingly reduced.

In yet another embodiment, the LCD housing 50 can be designed to display a variety of ornamental effects. In this embodiment, areas of the light-reflective coating 53 can be masked or removed by scoring or by etching so that light incident upon these areas is no longer reflected back into the LCD housing 50, but instead is conducted out of the LCD housing 50. The protective layer 56 would also typically be similarly scored or etched in order to allow the light to leave the LCD housing 50. In this manner, text, company logos, trademarks, or other designs may be illuminated.

With respect to the embodiments described herein, it can be seen that the present invention's incorporation of the light pipe function into the LCD housing provides the laptop computer designer with greater design flexibility. The potential reduction in depth  $D$  of the flip top display provides the laptop computer designer with a variety of configurations for the light source, LCD, and LCD housing assembly. The laptop computer designer may configure these components in a variety of ways resulting in a flip top display depth  $D$  that is less than or equal to the width of the prior art flip top display assembly. Additionally, the size and/or weight of the LCD module may substantially reduced. While this design flexibility has been



Claims

What is claimed is:

1. A computer display comprising:

a LCD housing;

a light source coupled to the LCD housing;

a LCD coupled to the LCD housing;

wherein the LCD housing conducts light from the light source to the LCD.

2. The computer display of claim 1 wherein the light source is at least partially enclosed in the LCD housing.

3. The computer display of claim 2 wherein the LCD housing includes a reflectively coated outer surface, and wherein light is reflected by the reflectively coated outer surface.

4. The computer display of claim 3 wherein the reflectively coated outer surface is comprised of a material that attenuates EMI emissions.

5. The computer display of claim 4 wherein the LCD housing includes an inner surface and the LCD is adjacent to the inner surface.



1  
2 13. The computer display of claim 12 wherein the reflectively coated outer  
3 surface includes a metallic coating.

4  
5 14. The computer display of claim 1 wherein the LCD housing includes a surface  
6 that is partially covered with a light-reflective coating.

7  
8 15. The computer display of claim 1 wherein the LCD housing includes an outer  
9 surface that partially conducts light out of the LCD housing.

10  
11  
12 16. A computer comprising;  
13 a display panel;  
14 means for generating light for the display panel; and  
15 means for housing the display panel and for conducting light between the  
16 means for generating light and the display panel.

17  
18 17. A method for conducting light comprising;  
19 generating light; and  
20 conducting the generated light through a LCD housing.  
21



1 18. The method of claim 17 wherein the step of generating light includes  
2 generating light with a cold cathode fluorescent lamp.

3

4 19. The method of claim 17 wherein the step of conducting the generated light  
5 includes conducting the generated light through a LCD housing that is coated with a  
6 coating that reduces EMI emissions.

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### Abstract of the Disclosure

A computer display is disclosed. The computer display includes a LCD housing, a light source coupled to the LCD housing, and a LCD coupled to the LCD housing. The LCD housing conducts light from the light source to the LCD. A method for conducting light is also disclosed. The method includes generating light and conducting the generated light through a LCD housing.

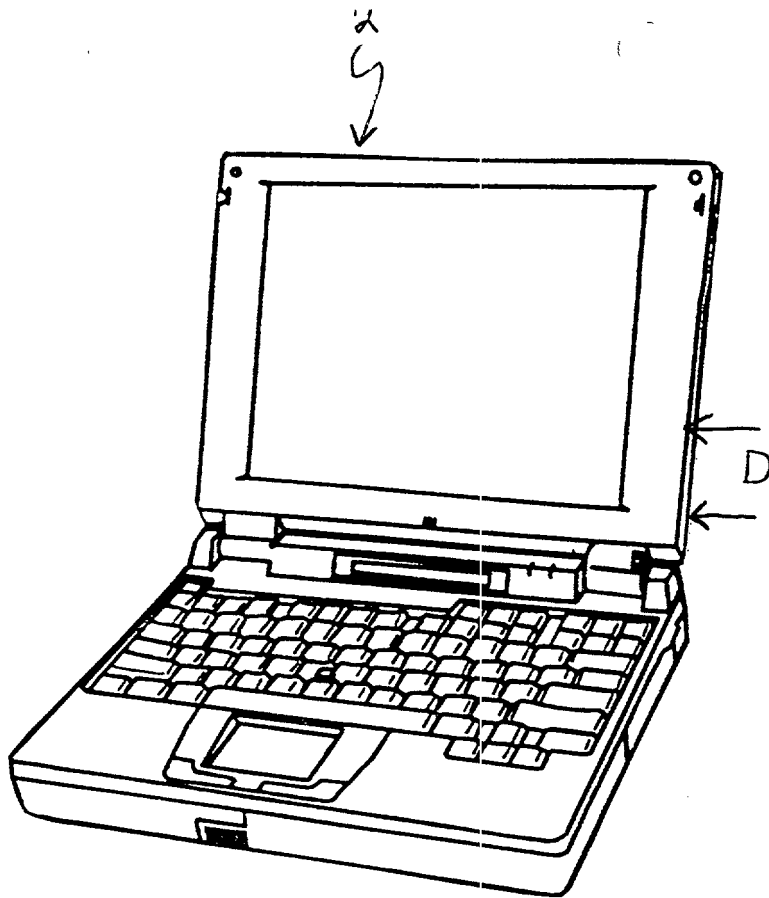


Fig. 1  
(Prior Art)

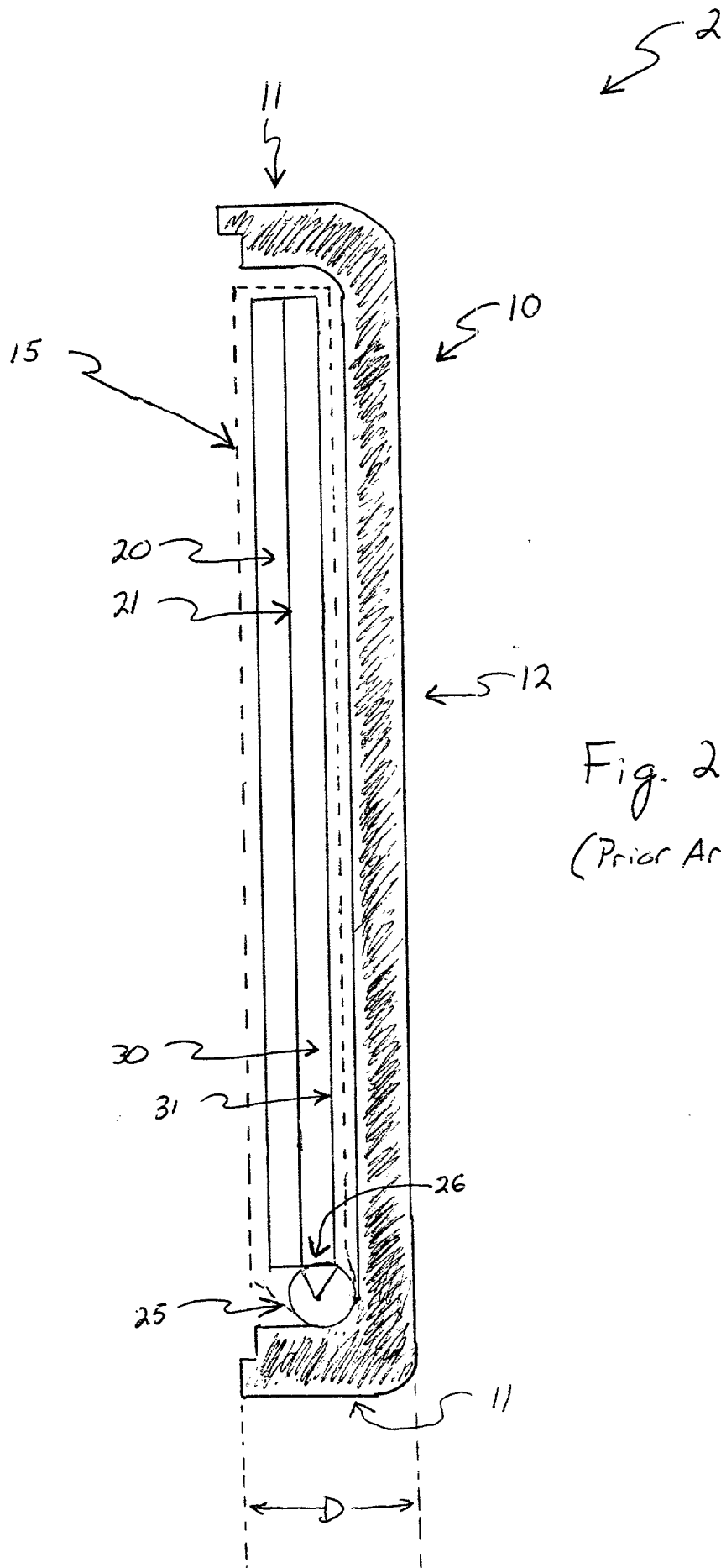


Fig. 2  
(Prior Art)

Fig. 3 (Prior Art)

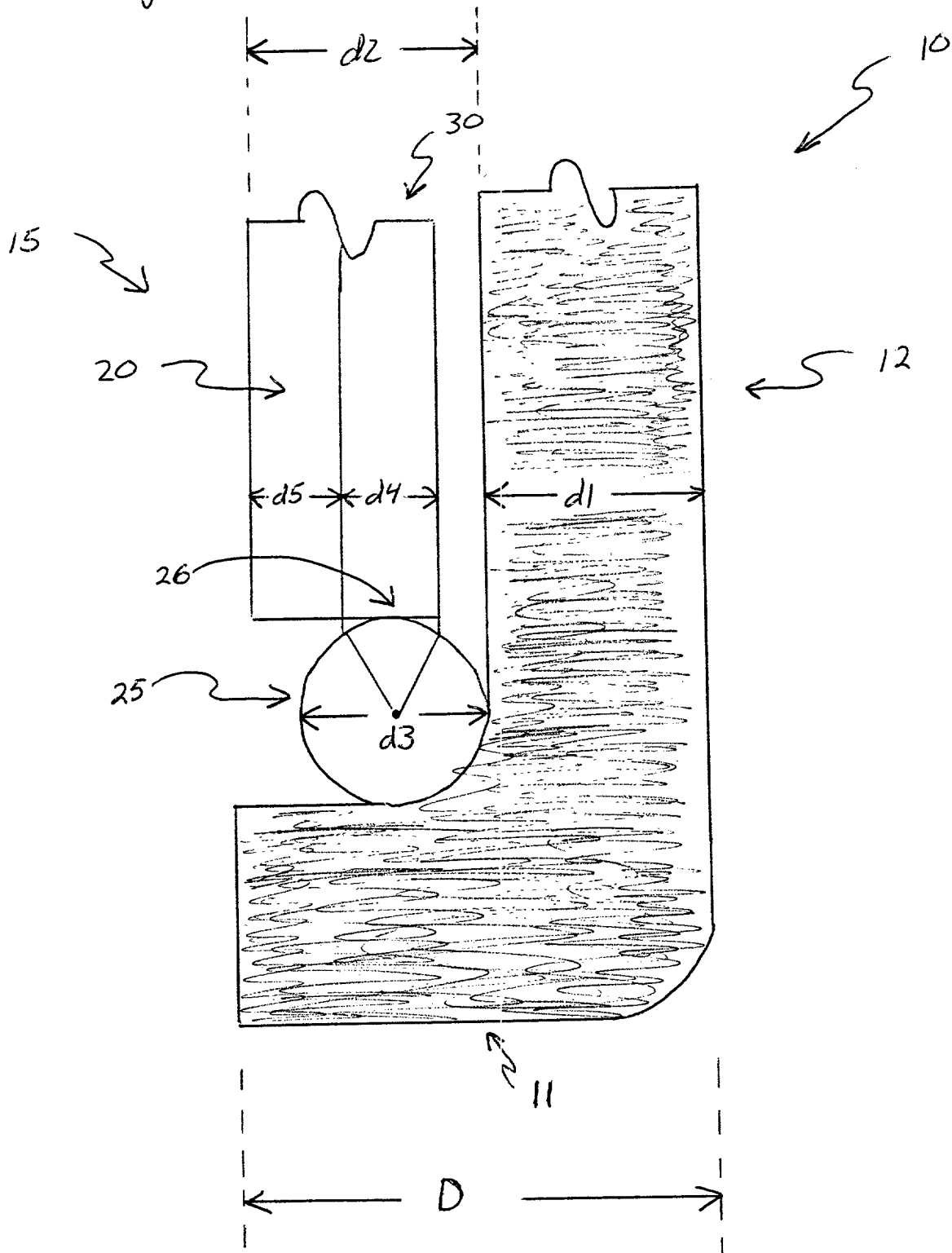


Fig. 4

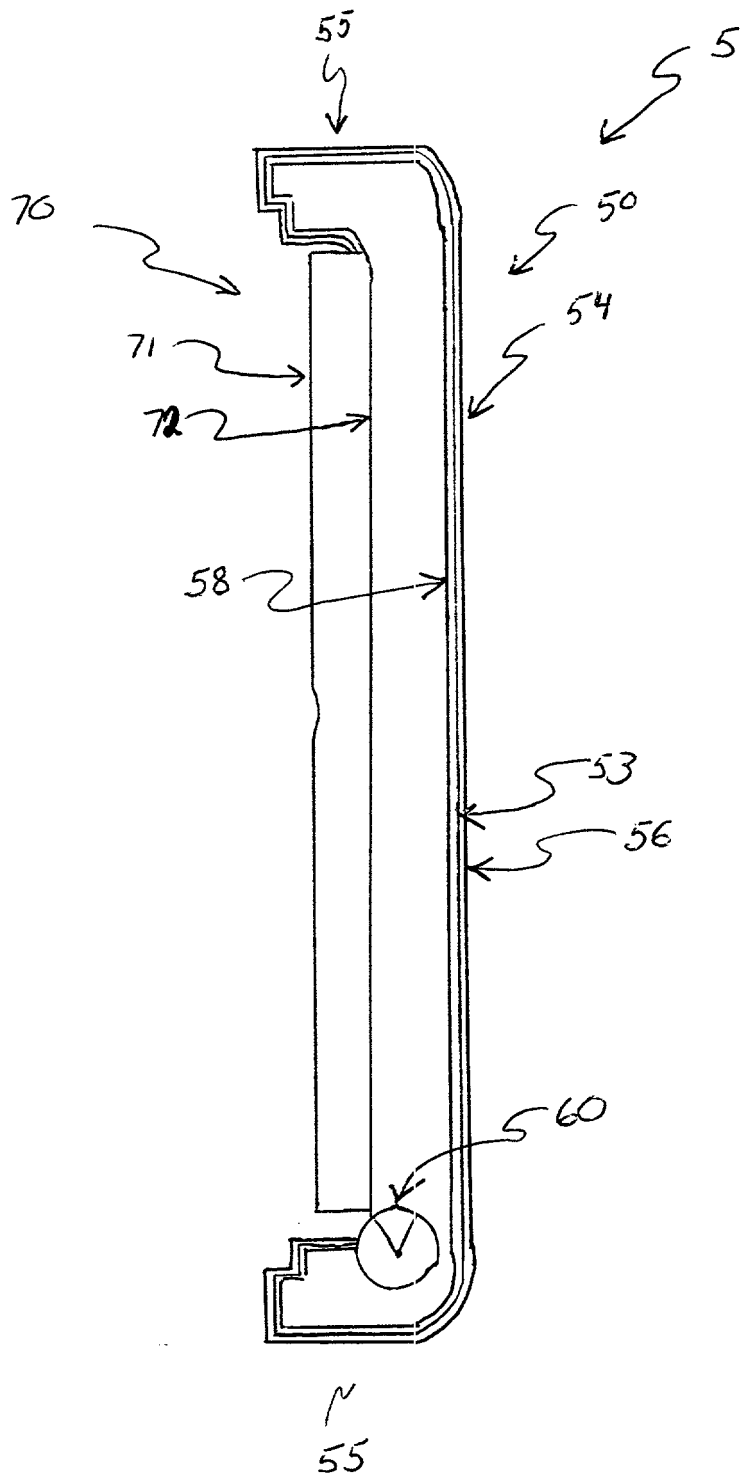


Fig. 5

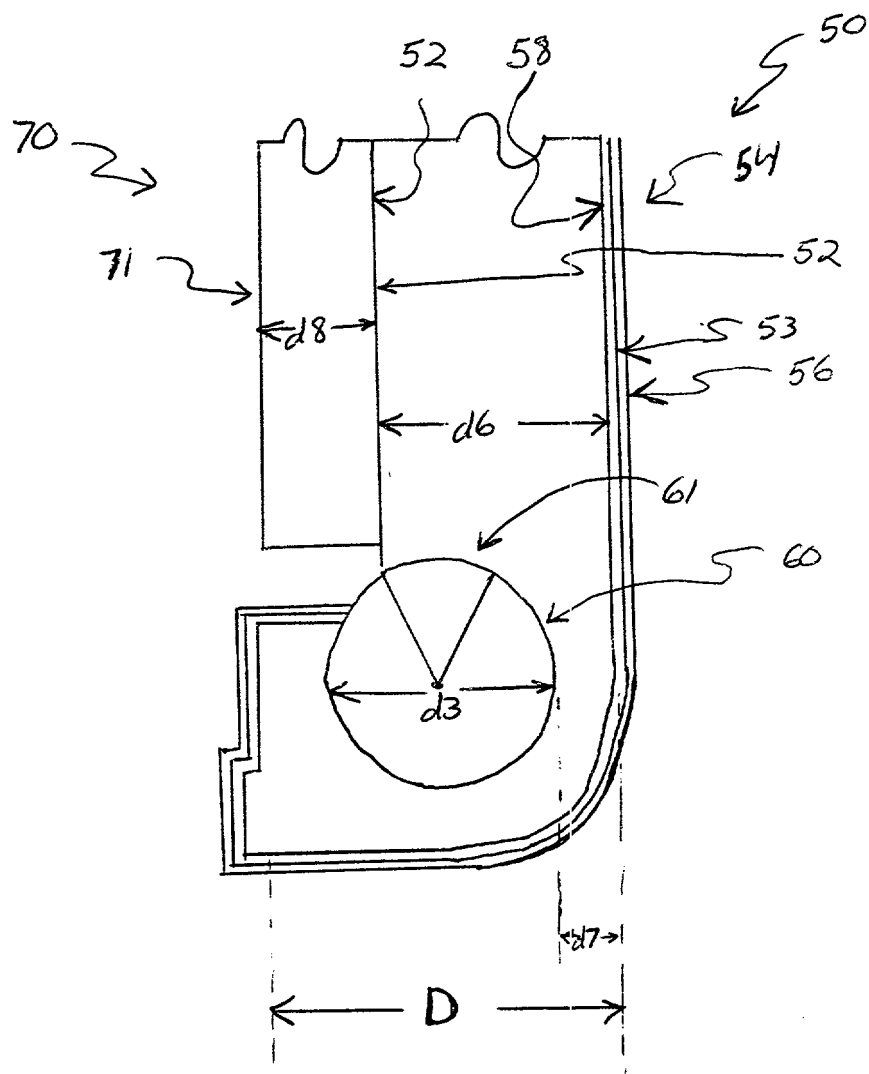


Fig. 6

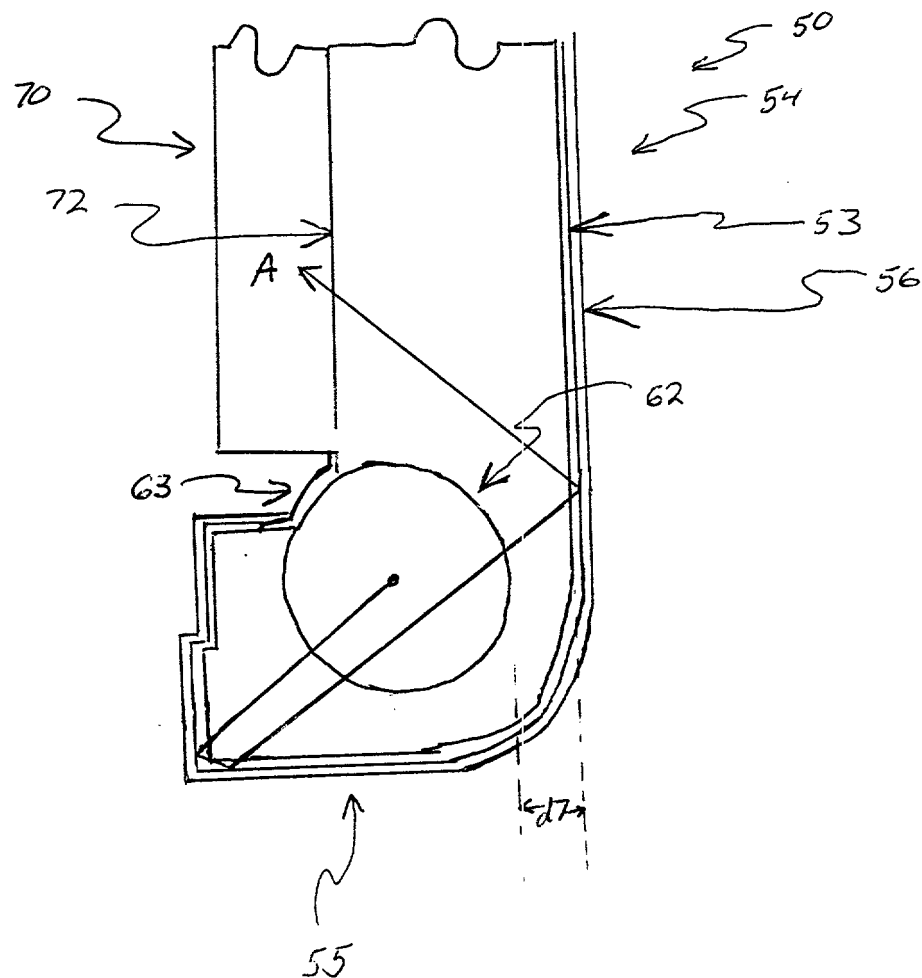
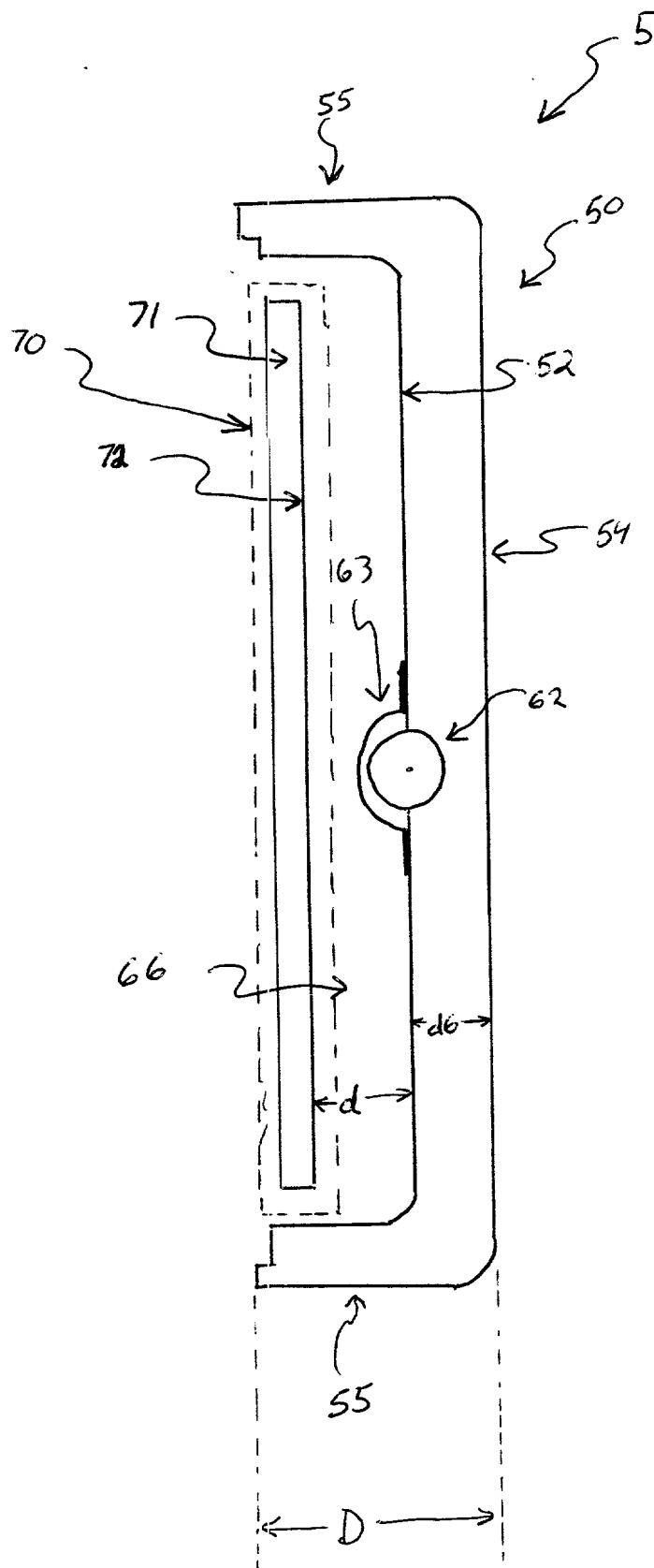
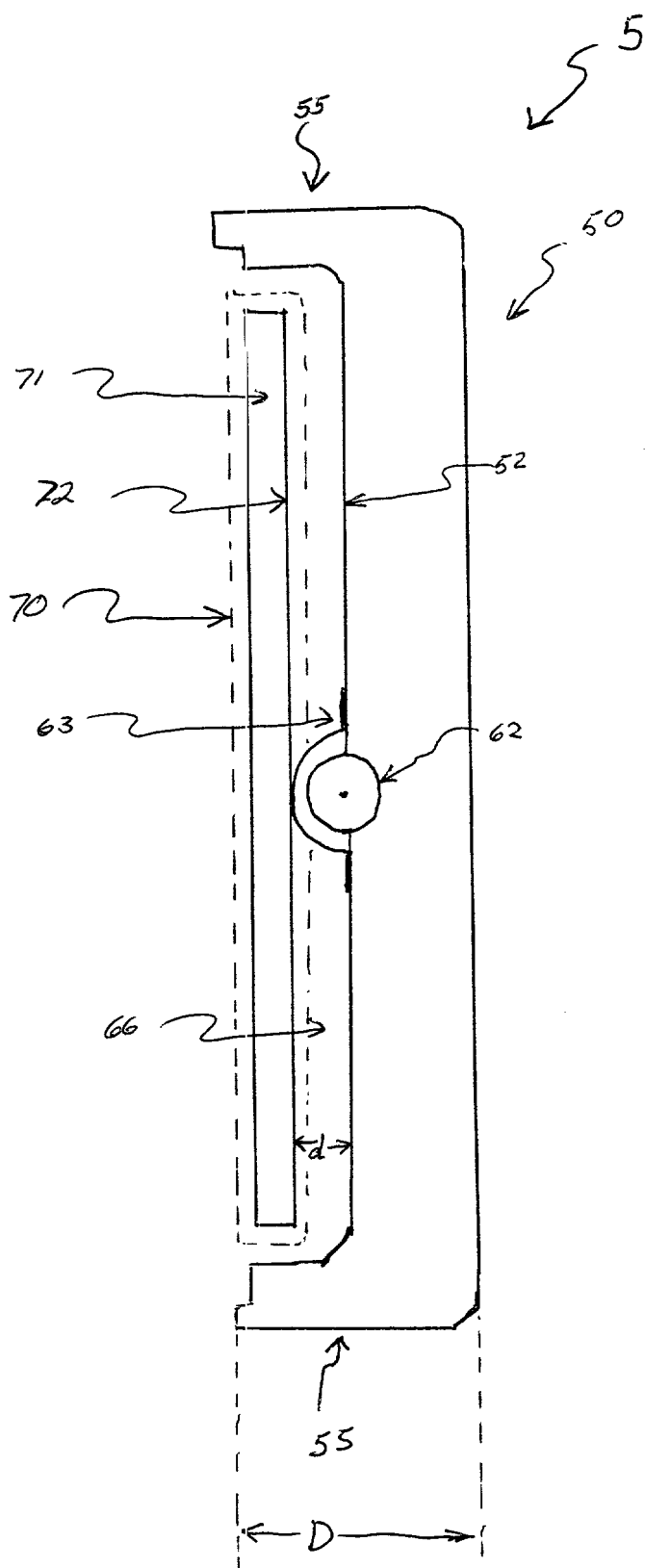




Fig. 7



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**DECLARATION FOR PATENT APPLICATION**

As a below named inventor, I hereby declare that:

My residence and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled Backlighting System for an LCD

the specification of which

  x   is attached hereto.

       was filed on                      as application Serial  
No.                      and was amended on                     .

I hereby state that I have reviewed and understand the contents of the specification, including the claims, as amended by any amendment referred to herein.

I acknowledge the duty to disclose all information known to me to be material to the examination of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

**PRIORITY FOREIGN APPLICATION(S)**

(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed
(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed
(Number)	(Country)	(Day/Month/Year Filed)	Priority Claimed

6049-2222-0000

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States Application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application:

(Application Serial No.)	(Filing Date)	(Status)
(Application Serial No.)	(Filing Date)	(Status)

I hereby appoint the following attorneys and/or agents to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: Ronald J. Brown (29,016), David E. Bruhn (36,762), David N. Fronek (25,678), Stuart R. Hemphill (28,084), Eugene L. Johnson (21,028), Devan Padmanabhan (P38,262), James Rogers (37,228), Gerald Sullivan (37,243), Jon F. Tuttle (25,713), Mark A. Wolfe (36,311), Erik R. Nordstrom (P39,792) and Kenneth E. Levitt (P39,747) and Steve Arnold (33,354).

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Address all correspondence to: Stuart R. Hemphill at Dorsey & Whitney LLP, 220 South Sixth Street, Minneapolis, Minnesota 55402.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful

false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Date: April 4, 1997

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